

*BLUE*

Date: Tuesday, 14/10/2008 1:10:35 PM  
User: Julie Lecocq

# Process Sheet

|                                             |                                       |
|---------------------------------------------|---------------------------------------|
| Customer : CC-DAR01 Dart Aerospace Ltd.     | Drawing Name : BLUE                   |
| Job Number : 42571                          |                                       |
| Estimate Number : 10804                     |                                       |
| P.O. Number :                               | Part Number : D29321                  |
| This Issue : 14/10/2008 S.O. No. :          | Drawing Number : D29321               |
| Prsht Rev. : NC                             | Project Number :                      |
| First Issue : 1/1 Type : MACHINED PARTS     | Drawing Revision :                    |
| Previous Run : 36874                        | Material :                            |
| Written By :                                | Due Date : 31/10/2008 Qty: 2 Um: Each |
| Checked & Approved By : <i>JUL 08.10.14</i> |                                       |
| Comment :                                   |                                       |

## Additional Product

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|
|---------|-----------------------|---------------|

|     |             |                       |
|-----|-------------|-----------------------|
| 1.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1

PULL FROM STK:

2 X D2932-1UP B *41721*

*21 08 10-20*

|     |          |                                |
|-----|----------|--------------------------------|
| 2.0 | D29321UP | 206 Saddle Left side-unpainted |
|-----|----------|--------------------------------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)  
unpainted

|     |                |                |
|-----|----------------|----------------|
| 3.0 | SPRAY PAINTING | SPRAY PAINTING |
|-----|----------------|----------------|



Comment: -PRIME

-PAINT DELFLEET BLUE

-CLEAR DELFLEET

*MA 08 11 09 (2)*

|     |      |                     |
|-----|------|---------------------|
| 4.0 | QC14 | INSPECT SPRAY PAINT |
|-----|------|---------------------|



Comment: INSPECT SPRAY PAINT

*21 08 11 10*

|     |             |                       |
|-----|-------------|-----------------------|
| 5.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1

ID & STK USING NEW B/N

*5421 PC 8/11/10 (2)*

Date: Tuesday, 14/10/2008 1:10:36 PM  
User: Julie Lecocq

## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: BLUE

Job Number: 42571

Part Number: D29321

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



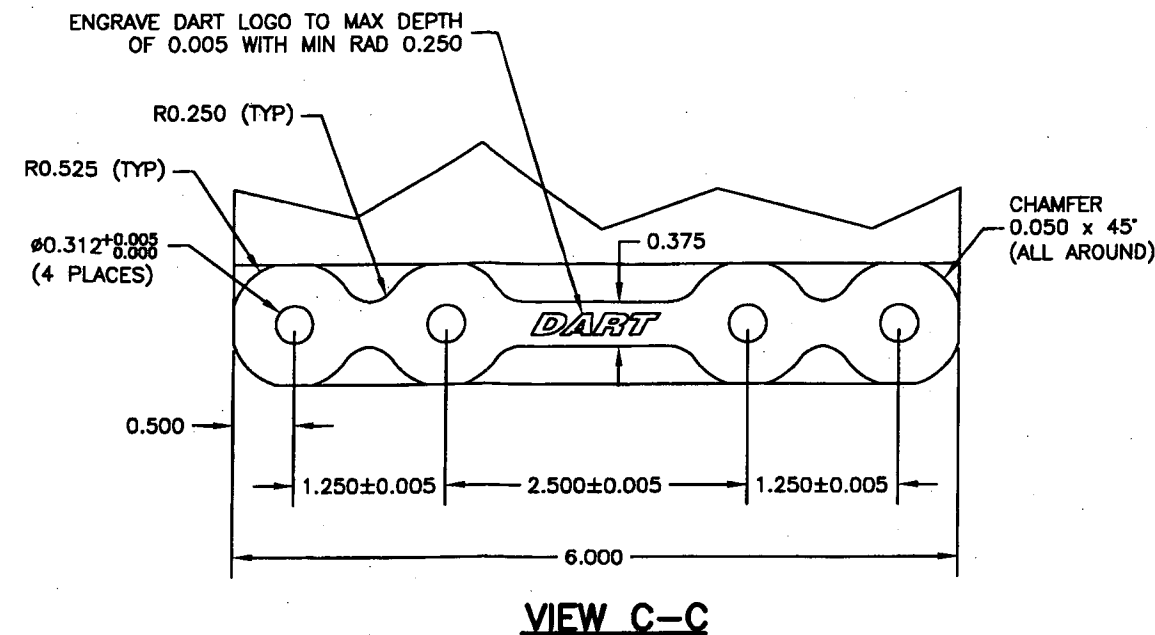
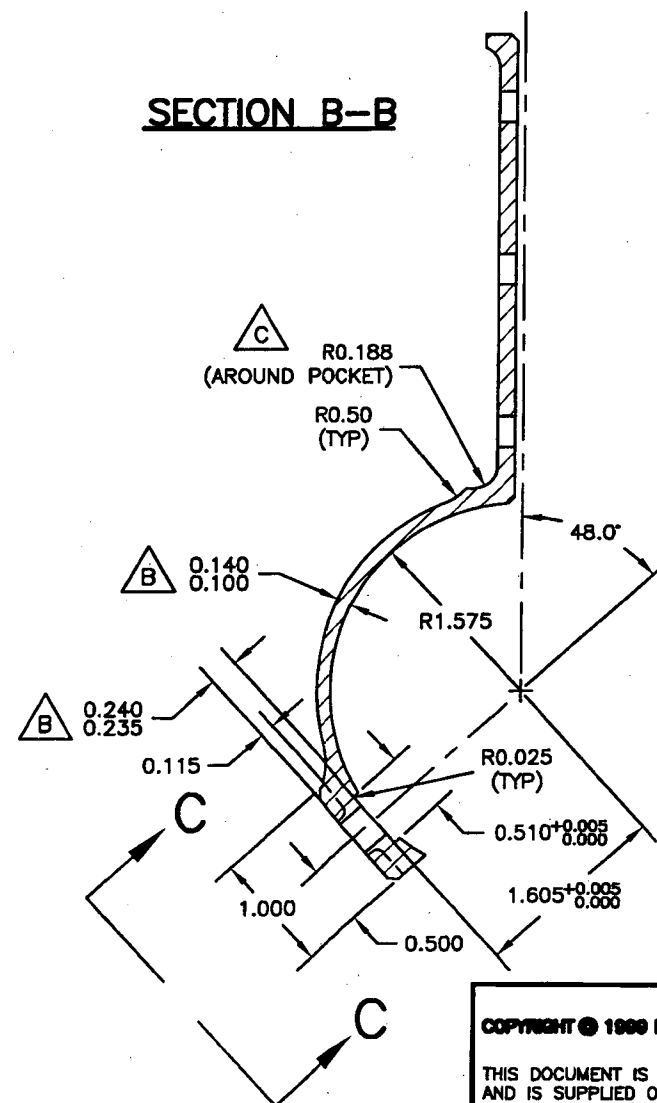
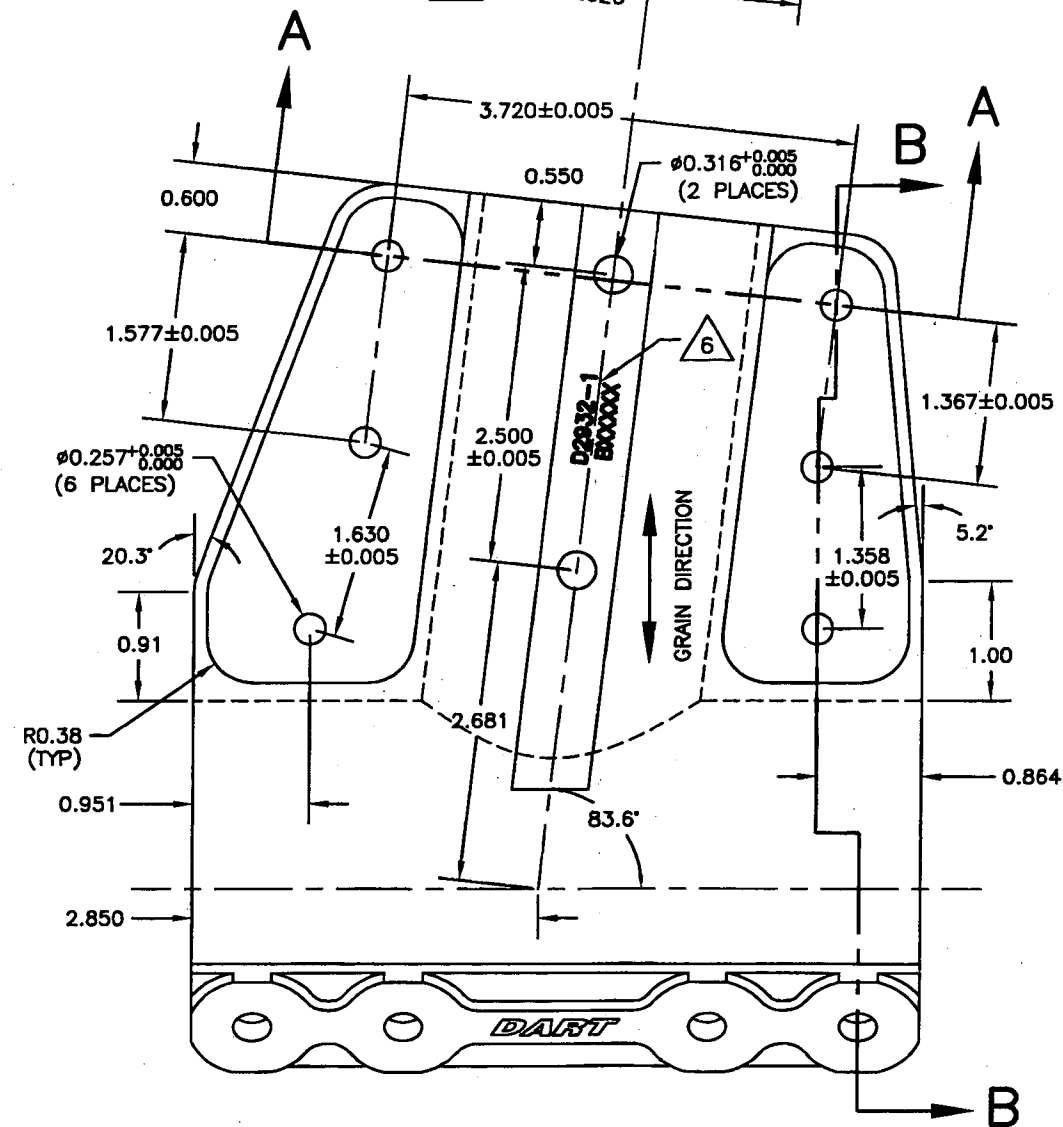
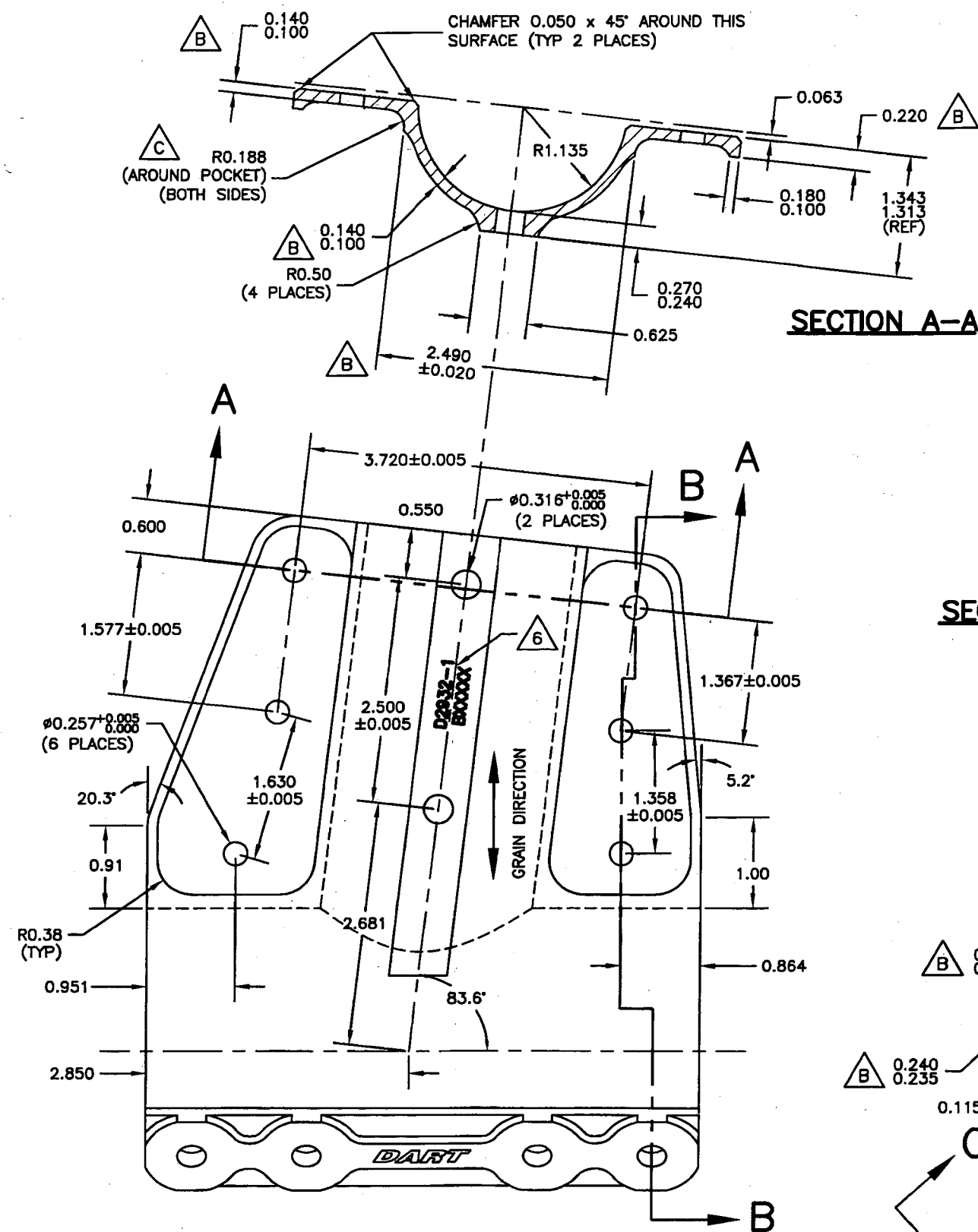
08/11/10 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-11-10



# D2932-1 LH SADDLE (SHOWN) D2932-2 RH SADDLE (OPPOSITE)

## NOTES:

- 1) MATERIAL: ALUMINUM 7075-T7351 (QQ-A-250/12) (MAKE FROM D6101-003 SADDLE BILLET, 7075)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1 POWDER COAT GLOSS WHITE (REF 4.3.5.1) PER DART QSI 005 4.3
- 3) BREAK ALL SHARP EDGES 0.010 TO 0.020
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) ENGRAVE PART AND BATCH NUMBER IN THIS AREA 0.010 TO 0.015 DEEP

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WITHOUT NOTICE  
WORK ORDER

|             |          |                               |
|-------------|----------|-------------------------------|
| C           | 06.11.09 | R0.188 WAS R0.30 TO R0.25     |
| B           | 00.05.29 | CHANGED GEOMETRY AND MATERIAL |
| A           | 99.10.29 | NEW ISSUE                     |
| DESIGN      | PH       | DRAWN BY CB                   |
| CHECKED     | PH       | APPROVED                      |
| DATE        | 06.11.09 | TITLE SADDLE OUTSIDE          |
| DRAWING NO. | D2932    | REV. C                        |
|             |          | SHEET 1 OF 1                  |
|             |          | SCALE 2:3                     |

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RELEASED

07-02-12